



FINISHING WITH HOT STAMPING FOILS

ONLY FOR LASER-DARK (NO-CUT) A-FOIL & OKI WHITE TONER PRINTERS



TRANSFER SETTINGS:

	 °C / °F	 L	
B-PAPER TO A-FOIL	155°C / 310°F	90 sec.	2-3 Bar / 29-43.5 psi / medium pressure
TRANSFER TO TEXTILE	155°C / 310°F	5 - 10 sec.	2 Bar / 29 psi / low pressure
HOT STAMPING FOIL	155°C / 310°F	30 - 45 sec.	5 Bar / 72.5 psi / high pressure



FINISHING WITH HOT STAMPING FOILS:

PREPARATION OF THE TRANSFER:

- **Print** your design using **CMYK BLACK** (4-Color-Black*) & **Press** with B-Paper (See Table above).
- **Separate** the B-Paper from the A-Foil while **HOT**, in a **Slow, Low & Fluid Motion**.
- **Cut** around your transfer to remove the coating frame.

TRANSFER TO TEXTILE

- **Place** the transfer on your textile & **press** together (See Table above).
- **Wait** until the **textile has completely cooled down**, BEFORE removing the A-Foil!

APPLYING THE HOT STAMPING FOIL

- **Place** the desired sheet of Hot Stamping Foil on your design, cover it with a sheet of **Matt Finish Economy** & **press** together (See Table above).
- **Wait** until the Hot Stamping Foil has **completely cooled down**, BEFORE removing.
- Wash resistant up to 40°C (Cold Wash Cycle).

TIP: Use a textile to rub over the finished design to remove left-over HSF particles!

* 4-Color-Black consists of 100% Cyan, 100% Magenta & 100% Yellow!



ATTENTION: We recommend Swing-Away and Pneumatic Presses! It is important to use heavy pressure for the best results!